

TECTYL® 910E

Description

TECTYL® 910E is an internal combustion engine oil and corrosion preventive for all new and rebuilt engines. The film is oily and translucent. As a preservative oil, TECTYL® 910E protects engine parts during covered

shipment and indoor storage. TECTYL® 910E is approved under Military Specification MIL-PRF-21260E, Grade 10W, QPL Reference Number MP-407, and SAE Standard J2361, PRI QPL Number PRI EO 0046.

Laboratory Data

Density, Weight/Gallon @ 77°F (25°C)
 Specific Gravity @ 60°F (15.6°C)
 Recommended Dry Film Thickness over Metal Profile
 Theoretical Coverage @ Recommended DFT

Typical Properties

7.3 ± 0.1 lbs./gallon
 0.884
 0.4 mils
 4,010 sq. ft./gallon

Specification Limits

	<u>Typical</u>	<u>Minimum</u>	<u>Maximum</u>
Flash, C.O.C.*, Finished Oil	212°C	205°C	
API Gravity	28.63	27.63	29.63
Viscosity	@100°C cST	7.30	6.90
	@ 40°C cST	45.77	40.77
	@ -25 °C CP	5,458	3,500
Viscosity Index	121	80	
Pumpability @ -30 °C CP	13,400	30,000	60,000
Pour Point, °C	-39		-30
Stable Pour°C	-42		-30
Carbon (Ramsbottom)	1.27	1.12	1.42
Sulfated Ash	1.20	1.08	1.44
Sulfur (Finished Oil)	0.64	0.512	0.768
Phosphorous	0.112	0.1008	0.1344
Calcium	0.276	0.2484	0.3312
Barium	0	0	<0.01
Zinc	0.125	0.1125	0.15
Sodium	0	0	<0.01
Nitrogen	0.09	0.081	
Magnesium	0.016	0.01	<0.03
Boron	0	0	<0.01
Copper	0	0	<0.01
Potassium	0	0	<0.01
Chlorine	0.011	0.01	<0.03
Silicon	0.0019	0	<0.01

*C.O.C. (Cleveland Open Cup)

Surface Preparation

The maximum performance of TECTYL® 910E can be achieved only when the metal surfaces to be protected are clean, dry, and free of rust, oil, and mill scale. Daubert Chemical Company recommends that the metal substrate temperature be 50 - 95°F (10 - 35°C) at the time of product application.

Application

TECTYL® 910E is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of solvent during use, contact Daubert Chemical Company. **DO NOT THIN TECTYL® 910E.** Incorrect thinning will affect film build, dry time and product performance. Daubert Chemical Company recommends that the ambient and product temperature be 50 - 95°F (10 - 35°C) at time of application.

TECTYL® 910E should be used as factory fill and break-in oil for all new and rebuilt engines. This is a completely operational oil for current production engines meeting the requirements of MIL-PRF-21260E and need not be changed until the first scheduled oil change specified by engine manufacturer. As a preservative coating, TECTYL® 910E is used to protect engine parts during covered shipment and indoor storage.

TECTYL® 910E is compatible with lubricating oils qualified under MIL-PRF-21260E, MIL-PRF-2104, and MIL-L-46152E.

Removal

TECTYL® 910E can be removed with TECTYL® HPS solventborne thinner, vapor degreasing, hot alkaline wash, or low pressure steam. TECTYL® 910E can be removed from fabrics by normal dry cleaning procedures. Avoid the use of chlorinated or highly aromatic solvents when removing from painted surfaces, as these solvents may adversely affect paint.

Caution

Refer to Daubert's Material Safety Data Sheet for health and safety instructions.

Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus adversely affecting the performance of this coating as stated in the lab data section. If a product other than Daubert Chemical Company's recommended product is required, written authorization must be obtained from Daubert Chemical Company.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.